

Submersible Mixer Type ABS XRW 300

Compact submersible mixer, designed to achieve an optimum flow pattern in a wide range of mixing and stirring applications, in large tanks and open waters.

Construction

The submersible mixer is designed as a compact, water-pressure-tight unit, including propeller and integrally casted installation bracket for attachment to a square guide tube. The mixer is available in cast iron (EC) and stainless steel (CR) versions.

Motor: Premium Efficiency IE3, three-phase, squirrel-cage motor; 400 V*; 50 Hz; 6-pole.

Protection type IP 68, with stator insulation Class H.

Start-up: direct on line (DOL)

Max. submergence 20 m.

* other voltages available

Propeller: Technically optimized, axially operating 2- or 3-blade propeller, designed to achieve high thrust and therefore a high flow capacity in an axial direction. The propeller is self-cleaning and so ensures vibration-free operation.

Solids deflection ring: The patented solids deflection ring protects the mechanical seal from damage by ingress of solid or fibrous matter.

Bearings: All bearings are lubricated-for-life and maintenance-free, with a calculated lifetime of more than 100,000 h.

Shaft sealing: Sic-Sic mechanical seal at medium side. NBR O-rings and lip seals.

Seal monitoring: DI-system with sensors in the oil**, motor, and cable connection chambers.

Temperature monitoring: Thermal sensors in the stator which open at 140 °C.

Cable: 10 m sewage-resistant CSM material, type S1BN8-F. Optional lengths (m): 15, 20, 30, 40, 50.

Options: Explosion-proof version, additional seal (Sic-C) at motor side, flow ring, seals in viton, EMC cable, PTC thermistor in stator, vertical angle adjustment, vortex shield, vibration damper, lifting hoop.

Weight (kg): XRW-PA 15/6 = 62 kg; XRW-PA 29/6 = 82 kg. With flow ring add 11 kg.

** not in Ex version.

50 Hz



Motor data

Motor	PA 15/6	PA 29/6
Rated power (kW)	1.5	2.9
Rated current (A) at 400 V	3.5	7.3
Speed (min ⁻¹)	958	971
Motor efficiency (%)	82.5	85.6
Power factor	0.77	0.72

Mixer performance

Hydraulic No.	Mixer power P _p in kW	Motor kW
3021	0.9	1.5
3022	1.2	1.5
3023	1.3	1.5
3031	1.6	2.9
3032	2.1	2.9
3033	2.8	2.9
3041*	0.6	1.5
3042*	0.7	1.5
3043*	0.9	1.5
3051*	1.2	2.9
3052*	1.5	2.9
3053*	2.0	2.9

*with flow ring

Materials

Part	EC	CR
Motor housing	EN-GJL-250 painted	1.4404 [AISI 316L]
Sliding bracket	EN-GJL-250 painted / polyamide (CF-8M)	1.4408 / polyamide (CF-8M)
Motor shaft	1.4021 [AISI 420]	1.4401 [AISI 316]
Propeller	1.4460 [AISI 329]	1.4460 [AISI 329]
Fasteners	1.4401 [AISI 316]	1.4401 [AISI 316]
Lifting band	1.4404 [AISI 316L]	1.4404 [AISI 316L]

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